

D.E.N. 438-MK75

Epoxy Novolac

Description

D.E.N.* 438-MK75 epoxy novolac resin is a solution of a semi-solid reaction product of epichlorohydrin and phenol-formaldehyde novolac in methyl isobutyl ketone.

Introduction

D.E.N. 438 epoxy novolac resin is a general purpose, widely used epoxy novolac resin. It is recognized as a standard for high temperature applications from which variations have been developed. D.E.N. 438 has multi-epoxy functionality (± 3.6). These additional reactive sites produce tightly cross-linked cured systems. D.E.N. 438-MK75 epoxy novolac resin solution is used alone or in combination with bisphenol-A based epoxy resins in solution formulations where ease of mixing and processing is required. The thermal stability offered by epoxy novolac resins is a widely accepted asset in pre-preg manufacture for electrical laminates where they improve the resistance to hot solder as well as elevated temperature service. They are also used in coating applications where an increased corrosion/chemical resistance is desired.

Typical Applications

This product is suitable for use in applications such as:

- Composites
- Coil Coatings
- Marine & Protective Coatings

Safety and Handling

The Dow Chemical Company provides its customers with a product specific Material Safety Data Sheet (MSDS) to cover potential health effects, safe handling, storage, use and disposal information. Dow strongly encourages its customers to review the MSDS on its products and other materials prior to their use. For further handling information consult the Dow brochure entitled, *DOW Epoxy Resins*

Typical Properties¹

Epoxide Equivalent Weight, (g/eq)	176 - 181 ²	ASTM D-1652
Viscosity @ 25°C, (mPa.s)	200 - 600	ASTM D-445
Density (g/ml) @ 25°C	1.09	D.I.N. 53217, Part 5
Color, Gardner	2 Max.	ASTM D-1544
Volatiles, (wt. %)	24 - 26	DowM 101188-TE
Flash Point (°C)	13 ³	ASTM D-3278
Solvent	methyl isobutyl ketone	
Shelf Life, (Months)	24	

¹ Typical properties; not to be construed as specifications

² Based on solids

³ Based on methyl isobutyl ketone

Product Stewardship Manual, Safe Handling and Storage, Form No. 296-00312-898.

Product Stewardship

The Dow Chemical Company has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis of our Product Stewardship philosophy by which we assess the health and environmental information on our products and then take the appropriate steps to protect employee and public health and the environment. The Dow Chemical Company has enduring commitments to Responsible Care® in the management of chemicals worldwide. Our Product Stewardship program rests with every individual involved with Dow products from the initial concept and research to the manufacture, sale, distribution, and disposal of each product.

Customer Notice

Dow encourages its customers and potential users of Dow products to review their applications for such products from the standpoint of human health and environmental quality. To help ensure that Dow products are not used in ways for which they were not intended or tested, Dow personnel are available to assist customers in dealing with ecological and product safety considerations. Your Dow sales representative can

arrange for the proper contacts. Dow literature, including Material Safety Data Sheets should be consulted prior to the use of Dow products.

Food Contact Statement

When properly formulated and cured for food contact applications, this resin will comply with the U.S. Food, Drugs and Cosmetics Act as amended under Food Additive Regulation 21 CFR 175.300. This use is subject to good manufacturing practices and limitations specified in each regulation, which should be consulted for complete details.

If your applications include food contact requirements, please contact your Dow representative for further information and forthcoming EC regulations. Also consult the Dow data sheet, *Food Additive Status for Epoxy Resins, Curing Agents and Epoxy Novolac Resins*, Form No. 296-01425.

Regulatory Status

The base epoxy resin component of D.E.N. 438-MK75 epoxy resin solution is regarded as a polymer according to Council Directive 92/32/EEC of 30 April 1992; the 7th Amendment of Council Directive 67/548/EEC, and is, therefore, exempt from the European Inventory of Existing Chemical Substances (EINECS). In addition,

Dow confirms that the chemicals and intentional additives which form the basis of this product are listed on EINECS. The methyl isobutyl ketone solvent component in this epoxy novolac solution is listed on EINECS under the registration number 203-550-1. With respect to China, please note that there is currently no formal Chinese Chemical Inventory legislation in place. The Chinese Authorities are in the process of drafting such legislation. There is in place an "Informal 1997 PRC Chemical Inventory List" and the above mentioned CAS Reg. Nr. is listed on it.

Chemical Inventory List

CAS Number*		28064-14-4/108-10-1
Europe	EINECS	Polymer/203-550-1
United States	TSCA	28064-14-4/108-10-1
Canada	DSL	28064-14-4/108-10-1
Australia	AICS	28064-14-4/108-10-1
Japan	MITI	7-2044/2-542
Korea	KECL	KE-28226/KE-24725
Philippines	PICCS	28064-14-4/108-10-1
China	Informal 1997 PRC Inventory	28064-14-4/108-10-1

* Please refer to the Material Safety Data Sheet (MSDS) or SDS for this product to ensure this CAS number is consistent with the product(s) you use.

For more information on the regulatory status of this product, please refer to the Material Safety Data Sheet (MSDS) or SDS for this product.

For additional information:

In the U.S. and Canada,
contact The Dow Customer Information Group at:
1-800-441-4369 or 989-832-1426
Fax: 989-832-1465

In Mexico,
Call 95-800-441-4369 (Toll Free) or
52-5-2014718 (Outside Mexico)

In Latin America,
contact The Dow Chemical Service Center at:
In Argentina, call 54 11 4390329
In Brazil, call 55 11 51889367

In the Pacific,
contact The Dow Customer Information Group at:
+800-7776-7776 (Toll Free) or +60-3-7958-3392
Fax: +800-7779-7779 (Toll Free) or +60-3-7958-5598

In Europe, Middle East and Africa,
contact The Dow Customer Information Group at:
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