DOW ANOL DB



Diethylene Glycol n-Butyl Ether

 $C_4H_9O[C_2H_4O]_2H$

A slow-evaporating, hydrophilic glycol ether with excellent coalescing and coupling power

Introduction

DOWANOL* DB glycol ether can be considered a slower-evaporating analog of DOWANOL EB glycol ether. It can be used in combination with DOWANOL EB glycol ether to lower the evaporation rate and increase the hydrophobicity of the solvent package. Yet DOWANOL DB glycol ether offers 100% water solubility.

Physical properties[†]

Molecular weight (g/mol)			162.2
Boiling point @ 760 mmHg,	1.01 bar	446°F	230°C
Flash point		210°F	99°C
Freezing point		-90°F	-68°C
Vapor pressure@ 20°C — €	extrapolated		0.03 mmHg 0.04 mbar
Specific gravity (25/25°C)			0.04 111541
Density @ 20°C		7.95 lb/gal	0.952 g/cm ³
@ 25°C		7.91 lb/gal	0.948 g/cm ³
Viscosity (cP or mPa·s @ 25	5°C)		4.9
Surface tension (dynes/cm or mN/m @ 25°C)			30.0
Specific heat (J/g/°C @ 25°C)			2.26
Heat of vaporization (J/g) at normal boiling point			276
Net heat of combustion (kJ/g) — predicted @ 25°C			28.7
Autoignition temperature		442°F	228°C
Evaporation rate	`	cetate = 1.0)	0.004
	(diethy	ether = 1.0)	>1200
Solubility, g/100 g @ 25°C			
Solvent in water			∞ ∞
Water in solvent	/ 1/am 3\1/2)	
Hansen solubility parameter δ_d (Dispersion)	rs (J/cm ^o) " ²	•	16.0
$\delta_{\rm p}$ (Polar)			7.0
δ_{h}^{p} (Hydrogen bondi	ng)		10.6
Flammable limits (vol.% in a	air)		
Lower			0.85
Upper			24.60

[†] The physical property data listed here are considered to be typical properties, not specifications.

Classification/Registry Numbers^{††}

CAS Number	112-34-5
AICS (Australia)	112-34-5
DSL (Canada)	112-34-5
ECL (Korea)	2-204
EINECS (EU)	203-961-6
MITI (Japan)	2-422
TSCA (U.S.)	112-34-5

^{**}TSE Side**) **The interpretation of the formulator to ensure that the final finished product complies with the regulations of a given country prior to its sale or distribution in that country.

⁽Please see reverse side)

DOWANOL DB

Diethylene Glycol n-Butyl Ether

Suggested applications

- Latex coalescent in water-based architectural and industrial coatings.
- Coupling agent and solvent in household and industrial cleaners, rust removers, hard surface cleaners, and disinfectants.
- Primary solvent in solvent-based silk screen printing inks.
- Coupling solvent for resins and dyes in water-based printing inks.
- Solvent for ball point and felt tip pen inks, and textile dyeing and printing.
- · Coalescent for latex adhesives.
- Deactivator, stabilizer for agricultural pesticides.

Features

- Powerful solvency
- Coalescing ability
- · High dilution ratio
- Low evaporation rate
- Low viscosity
- · Wide range of applications

NOTE: Consult the appropriate Material Safety Data Sheet for safety and handling guidelines for this product.

The Dow Chemical Company Midland, Michigan 48674 U.S.A.

In The United States And Canada: 1-800-447-4369; Fax: 1-517-832-1465 In Other Global Areas: 1-517-832-1556; Fax: 1-517-832-1465

NOTICE: No freedom from any patent owned by Seller or others is to be inferred. Because use conditions and applicable laws may differ from one location to another and may change with time, Customer is responsible for determining whether products and the information in this document are appropriate for Customer's use and for ensuring that Customer's workplace and disposal practices are in compliance with applicable laws and other governmental enactments. Seller assumes no obligation or liability for the information in this document. NO WARRANTIES ARE GIVEN; ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED.

Published April 1997.

